

Date: Thursday, 12/21/2006 12:01:17 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: SEAT TRACK		
Job Number	: 30064			Part Number	: D3033		
Estimate Number	: 11684			Drawing Number	: D3033 REV A		
P.O. Number	: N/A			Project Number	: N/A		
This Issue	: 12/21/2006 S.O. No. : N/A			Drawing Revision	: A1		
Prsh Rev.	: NC			Material	: N/A		
First Issue	: N/A			Due Date	: 12/22/2006		
Previous Run	: N/A			Qty:	4 Um: Each		
Written By							
Checked & Approved By							
Comment	: Est. B 01.11.29 Added DT8610 to Step 3			SM			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D3033-1	Seat Track
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Seat Track Pick: Qty Part Number Description Batch 1 D3033-1 Seat track B02753 SAD 07/01/02 (4)
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		 Comment: SMALL & MEDIUM FAB RESOURCE 1 Drill holes as per Dwg D3033 Using DT8610 N/A u deliver ml 07/01/10
3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
		 Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1 M.R/m 07/01/11
4.0	QC5	INSPECT WORK TO CURRENT STEP
		 Comment: INSPECT WORK TO CURRENT STEP M 07/01/11 (4)
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		 Comment: PACKAGING RESOURCE #1 P 07/01/12 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/01/12
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 12/21/2006 12:01:17 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SEAT TRACK

Job Number: 30064

Part Number: D30333

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0 QC21

FINAL INSPECTION/W/O RELEASE



(4)

Comment: FINAL INSPECTION/W/O RELEASE

120710112

Job Completion



u 07-01-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

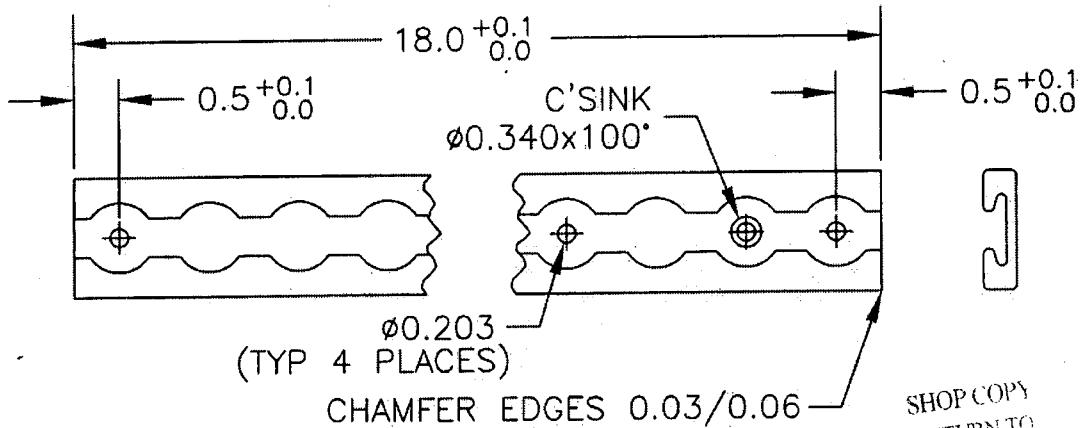
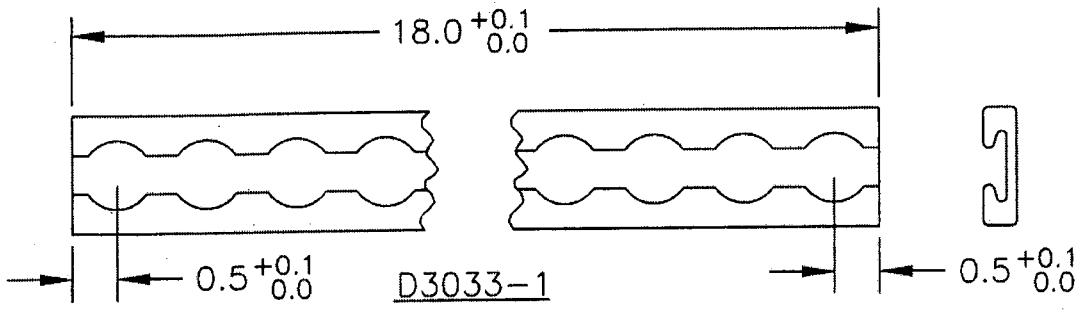
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DARTD4601
DRAFTING

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
		D3033	SHEET 1 OF 1
DATE	TITLE		SCALE
01.05.18	SEAT TRACK		1:2
A	01.05.18	NEW ISSUE	
AI	03.08.25	NOTE 1 MODIFIED	

SPECIFICATION CONTROL DRAWING

(CAN MAKE FROM D3033-1)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30064

D3033-1 & D3033-31) MAKE FROM: ANCRA, P/N 40456-11-144
OR BROWNLINE, P/N 20276-144-0-0

D3033-144 AI

- 2) DESCRIPTION: MEDIUM DUTY SEAT TRACK
- 3) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
01.05.30